

Stable SiOC/Sn Nanocomposite Anodes for Lithium-Ion Batteries with Outstanding Cycling Stability

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Silicon oxycarbide/tin nanocomposites (SiOC/Sn) are prepared by chemical modification of polysilsesquioxane Wacker-Belsil PMS MK (SiOC_{MK}) and polysiloxane Polyramic RD-684a (SiOC_{RD}) with tin(II)acetate and subsequent pyrolysis at 1000 °C. The obtained samples consist of an amorphous SiOC matrix and in-situ formed metallic Sn precipitates. Galvanostatic cycling of both composites demonstrate a first cycle reversible capacity of 566 mAhg⁻¹ for SiOC_{MK}/Sn and 651 mAhg⁻¹ for SiOC_{RD}/Sn. The superior cycling stability and rate capability of SiOC_{RD}/Sn as compared to SiOC_{MK}/Sn is attributed to the soft, carbon-rich SiOC matrix derived from the RD-684a polymer, which accommodates the Sn-related volume changes during Li-uptake and release. The poor cycling stability found for SiOC_{MK}/Sn relates to mechanical failure of the rather stiff and fragile, carbon-poor matrix produced from PMS MK. Incremental capacity measurements outline different final Li–Sn alloy stages, depending on the matrix. For SiOC_{RD}/Sn, alloying up to Li₇Sn₂ is registered, whereas for SiOC_{MK}/Sn Li₂₂Sn₅ stoichiometry is reached. The suppression of Li₂₂Sn₅ phase in SiOC_{RD}/Sn is rationalized by an expansion restriction of the matrix and thus prevention of a higher Li content in the alloy. For SiOC_{MK}/Sn on the contrary, the matrix severely ruptures, providing an unlimited free volume for expansion and thus formation of Li₂₂Sn₅ phase.

1. Introduction

Li-ion batteries represent the standard power source for portable electronics, such as mobile phones or laptop computers. The tremendous success of Li-ion secondary batteries started in 1991, when Sony Energytec introduced them into the market.^[1,2] Since that time, cell design did not change significantly and the most common cell structure still consists of a carbon anode (e.g. graphite) in combination with a lithium metal oxide cathode (e.g. LiCoO₂). Over the years, power

demands of new generation customer electronics steadily increased, pushing conventional cells to their limits. In addition, automobile industry strongly requests enhanced power supply for electrical and hybrid electrical driven vehicles. Thus, novel high power and high energy density materials are necessary in order to provide a sustainable future for Li-ion technology and to satisfy the emerging customer demands.^[3–9]

Within this context, metals which can store lithium via alloying processes attracted attention as alternative anode material.^[10–13] Lithium-tin alloy (Li–Sn) for instance has a theoretical capacity of 994 mAhg⁻¹ for its highest lithiation state of Li₂₂Sn₅, which is almost three times higher than that of the theoretical capacity of graphite (372 mAhg⁻¹). However, the major drawback related to tin-based anodes is their poor cycling stability, which emerges from large volume expansion and contraction during Li-uptake and release ($\Delta V \approx 260\%$ for Sn versus

Li₂₂Sn₅).^[14] Especially the tensile stress during contraction commonly initiates grain cracking and local grain pulverization. Consequently, electrical conduction pathways break down, causing capacity loss and poor cycle life time.^[15,16]

Intense efforts were made in order to suppress this degradation by adopting nanostructured Sn-based architectures.^[17–21] Sn-coated Cu-nanopillars for example, provide sufficient space to accommodate volume changes during the alloying/dealloying process, while demonstrating an enhanced cycle life.^[19] However, such type of nano-architectures exhibit low energy density due to a rather low active mass-to-volume ratio. The major drawback related to Sn-nanoparticles is the loss of their initial morphology upon cycling. In consequence, the beneficial properties of the initial nanoscale get lost, including enhanced mechanical integrity towards crack initiation and pulverization.^[10,11]

Another approach to prepare Sn-based electrodes with improved cycle stability was demonstrated by Derrien et al., who synthesized Sn/C nanocomposites by embedding Sn nanoparticles into a carbon matrix.^[17,21] As the Sn particles are well distributed throughout the matrix, the initial microstructure remains stable during long term cycling. Additionally, the carbon matrix increases the electrical conductivity and ensures electrical wiring, even when cracking and pulverization occur.

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In the present work, the direct synthesis of novel ceramic/tin nanocomposites was achieved by an innovative single-source-precursor approach. Accordingly, polyorganosiloxanes modified with tin(II)acetate were prepared and thermally converted into SiOC/Sn nanocomposites at 1000 °C. Two different commercially available polysiloxanes were used for the modification, namely i) polysilsesquioxane Wacker-Belsil PMS MK, which transforms into a silicon oxycarbide matrix (SiOC_{MK}) with moderate free carbon content (≈6 wt%) and a Young's modulus of 85–96 GPa and ii) polysiloxane Polyramic RD-684a, which converts into a carbon-rich (≈41 wt% free carbon) silicon oxycarbide matrix (SiOC_{RD}) with a consequently lower value of the Young's modulus of 66 GPa.^[22–26] Interestingly, the electrochemical performance of the SiOC/Sn-based nanocomposites prepared within the present study correlates with the phase composition and the stiffness of the silicon oxycarbide matrices. The carbon-poor and stiff matrix (as for SiOC_{MK}) is found to not be able to withstand volume changes related to Li-Sn alloying, since a serious damage of the electrodes has been monitored, accompanied by a strong capacity fading. If the matrix is carbon-rich and soft (as for SiOC_{RD}), it is able to accommodate the high volume expansion upon alloy formation and thus prevents the electrode failure.

2. Results and Discussion

2.1. Materials Characterization

The pure polysiloxanes PMS MK and RD-684a as well as the Sn(ac)₂-modified polymers were investigated by FTIR spectroscopy (Figure 1 and Figure 2).

The spectrum of PMS MK shows absorption bands at $\nu = 590\text{ cm}^{-1}$ (SiOC-H), $\nu = 768, 1278\text{ cm}^{-1}$ (Si-CH₃), $\nu = 1030\text{ cm}^{-1}$ (Si-O-C) and $\nu = 1122\text{ cm}^{-1}$ (Si-O-Si), as previously reported.^[27–31] The FTIR spectrum of the Sn(ac)₂-modified sample shows additional absorption bands corresponding to the acetate ligands, i.e. $\nu = 1340, 1572\text{ cm}^{-1}$ (C-O), $\nu = 1385$

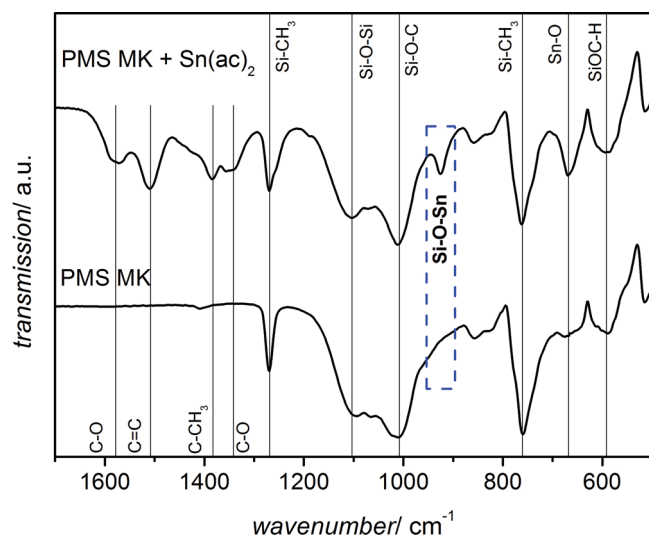


Figure 1. FTIR spectra of PMS MK and Sn(ac)₂ modified PMS MK.

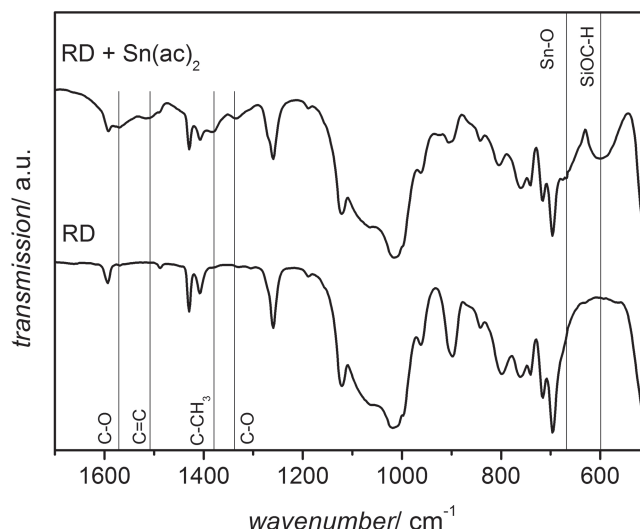


Figure 2. FTIR spectra of RD-684a and Sn(ac)₂ modified RD-684a.

(C-CH₃) and $\nu = 1524\text{ cm}^{-1}$ (C=C).^[32–34] Furthermore, two new absorption bands were assigned at $\nu = 689\text{ cm}^{-1}$ (Sn-O)^[35,36] and $\nu = 925\text{ cm}^{-1}$ (Si-O-Sn).^[37] Thus, the added Sn(ac)₂ undergoes a reaction with the Si-OH reactive groups present in PMS MK (Figure 3), upon release of acetic acid and the formation of Si-O-Sn units. The formation of Si-O-M (M = metal) units upon modification of the polymer with metal alkoxides, as well as with acetylacetonates and acetates, was demonstrated previously for metalorganic precursors of other metals, e.g. Fe,^[27] Zr^[28] and Hf.^[29,30]

The spectra of RD-684a and Sn(ac)₂-modified RD-684a (Figure 2) look very similar. Within the polymer there are neither OH nor Si-OR groups to react with Sn(ac)₂ as it is the case for

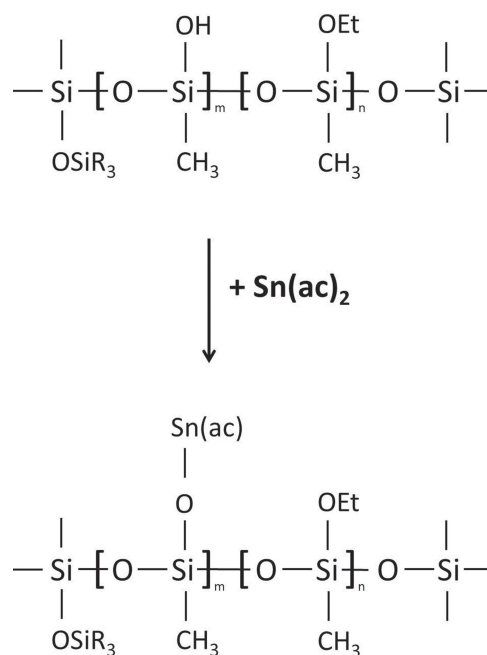


Figure 3. Chemical modification of PMS MK with Sn(ac)₂.

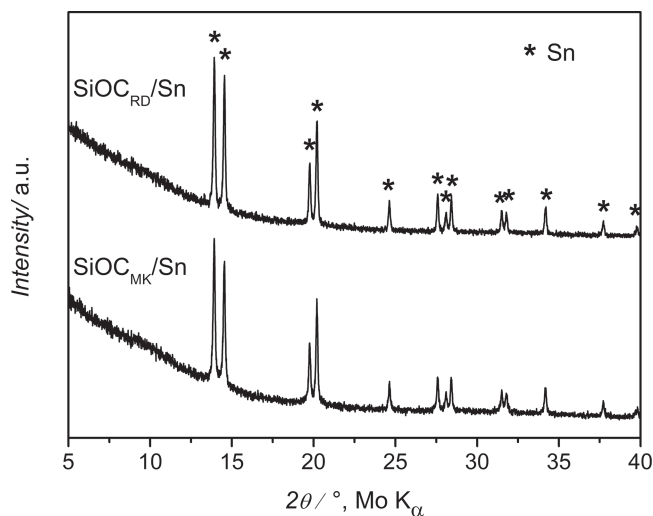


Figure 4. XRD patterns of $\text{SiOC}_{\text{MK}}/\text{Sn}$ and $\text{SiOC}_{\text{RD}}/\text{Sn}$ after pyrolysis at $1000\text{ }^{\circ}\text{C}$.

PMS MK. One could expect a reaction of Si-H with $\text{Sn}(\text{ac})_2$ upon the formation of Si-Sn units, as it is reported for the reaction of polycarbosilanes with acetylacetonates by Ishikawa et al.^[38] and shortly discussed by Ionescu et al.^[39] However, the formation of Si-metal units still needs direct proof and thus no Si-Sn vibration could be assigned in the FTIR spectrum of the modified sample. Similar to PMS MK, the spectrum of modified RD-684a exhibits additional absorption bands related to the acetate ligands: $\nu = 1339, 1570\text{ cm}^{-1}$ (C-O), $\nu = 1380\text{ cm}^{-1}$ (C-CH₃) and $\nu = 1514\text{ cm}^{-1}$ (C=C) and at $\nu = 600\text{ cm}^{-1}$ (SiOC-H) and at $\nu = 667\text{ cm}^{-1}$ (Sn-O).^[31–36] Although the exact reaction mechanism between $\text{Sn}(\text{ac})_2$ and polysiloxane RD-684a remains unclear, the important finding here is that the transformation of the modified polymer into a SiOC/Sn composite occurs comparable to that of the $\text{Sn}(\text{ac})_2$ -modified PMS MK.

The X-ray diffraction patterns of $\text{SiOC}_{\text{MK}}/\text{Sn}$ and $\text{SiOC}_{\text{RD}}/\text{Sn}$ are shown in **Figure 4**. Both ternary silicon oxycarbides are found to be fully X-ray amorphous as previously reported,^[22,25,28] whereas the Sn-modified samples exhibit the presence of metallic tin, formed in-situ upon pyrolysis. TEM analysis of both nanocomposites (**Figure 5** and **Figure 6**) illustrates the presence of spherical crystalline Sn inclusions within the amorphous matrices. In the case of $\text{SiOC}_{\text{MK}}/\text{Sn}$ (**Figure 5**) a large number of homogeneously dispersed, ultrafine Sn grains with size below 10 nm and a few ones with larger size that tend to agglomerate are found. For $\text{SiOC}_{\text{RD}}/\text{Sn}$ (**Figure 6**), Sn precipitations with an average diameter of 45 nm are observed, likewise homogeneously distributed throughout

the SiOC matrix. In addition a very few ones with larger diameter are present as well. For both composites, the EDS inset in the high resolution micrographs outlines the amorphous matrices as composed of Si, O and C. The Cu-signal originates from the support grid. The round-shaped Sn particles in both nanocomposites indicate that liquid tin shows a poor wettability for the SiOC matrix, as it is known for ceramics with covalent bonding.^[40,41] Similar features were recently found in the case of SiCN/Fe -based nanocomposites, which exhibited spherical-shaped Fe_3Si_3 precipitates dispersed within a SiCN matrix.^[39,42]

Interestingly, the crystallization of tin oxide was not found upon pyrolysis of the modified precursors, unlike in other cases, where the modification of polysiloxanes with metal alkoxides, acetylacetonates or acetates was shown to lead to a precipitation and crystallization of the corresponding metal oxides, i.e. to the formation of SiOC/MO_x nanocomposites ($M = \text{Al}$,^[31] Ti ,^[43] Zr ,^[28] Hf ,^[29,30] Nb ,^[44] Ta ,^[44,45] Mn and Lu ,^[27] Gd ^[46]). However, in all cases a similar behavior with respect to the polymer-to-ceramic transformation is expected, which leads in a first step to single phase-amorphous SiMOC intermediates, subsequently partitioning into amorphous SiOC/MO_x . Recently we have shown that the phase composition and crystallization of those SiOC/MO_x ceramics strongly depend on the redox stability of the metal oxide towards the C-CO system.^[27] As in the investigated

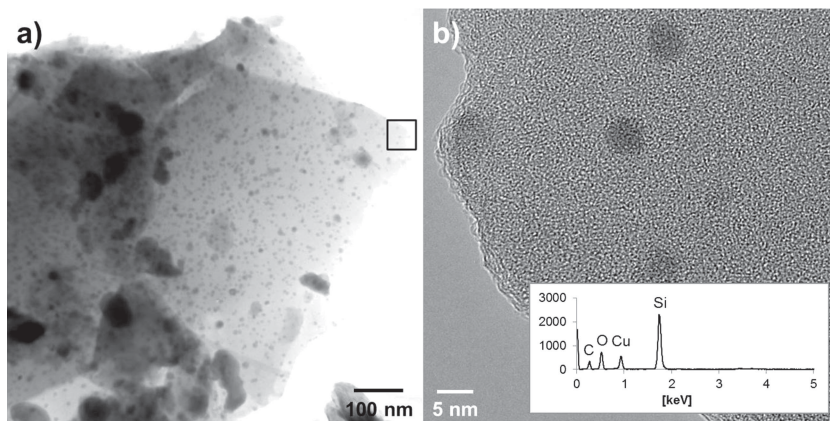


Figure 5. a) TEM micrograph of $\text{SiOC}_{\text{MK}}/\text{Sn}$ and b) high-resolution image with EDS pattern of the amorphous SiOC matrix.

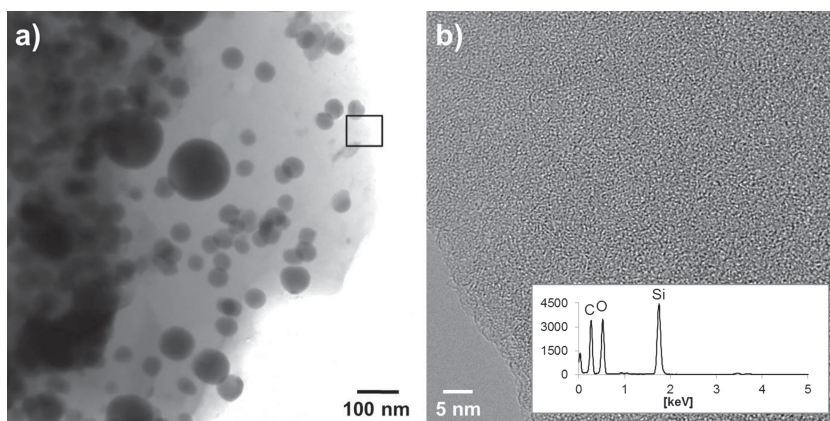


Figure 6. a) TEM micrograph of $\text{SiOC}_{\text{RD}}/\text{Sn}$ and b) high-resolution image with EDS pattern of the amorphous SiOC matrix.

Table 1. Elemental analysis data and chemical formulae of $\text{SiOC}_{\text{MK}}/\text{Sn}$, $\text{SiOC}_{\text{MK}}/\text{RD}$ matrices and $\text{SiOC}_{\text{MK}}/\text{RD}$ references. The weight fractions of silicon carbide, silica and segregated carbon were quantified according to the literature.^[47]

Sample	Si [wt%]	O [wt%]	C [wt%]	Sn [wt%]	Chemical Formula (normalized to 1 Si)	SiC [wt%]	SiO ₂ [wt%]	Free C [wt%]	Sn [wt%]
$\text{SiOC}_{\text{MK}}/\text{Sn}$	34.54	36.04	8.42	21.0	$\text{SiO}_{1.83}\text{C}_{0.57}\text{Sn}_{0.14}$ ($\text{SiO}_{1.83}\text{C}_{0.08}\text{Sn}_{0.14} + 0.49\text{C}$)	4.15	67.67	7.18	21.0
SiOC_{MK} – matrix	43.72	45.62	10.66	–	$\text{SiO}_{1.83}\text{C}_{0.57}$ $\text{SiO}_{1.83}\text{C}_{0.08} + 0.49\text{C}$	5.25	85.66	9.09	–
$\text{SiOC}_{\text{MK}}^{\text{a)}$	48.68	39.77	11.55	–	$\text{SiO}_{1.43}\text{C}_{0.55}$ $\text{SiO}_{1.43}\text{C}_{0.28} + 0.27\text{C}$	19.66	74.68	5.66	–
$\text{SiOC}_{\text{RD}}/\text{Sn}$	24.44	23.85	26.01	25.7	$\text{SiO}_{1.71}\text{C}_{2.49}\text{Sn}_{0.25}$ ($\text{SiO}_{1.71}\text{C}_{0.14}\text{Sn}_{0.25} + 2.35\text{C}$)	5.01	44.78	24.51	25.7
SiOC_{RD} – matrix	30.94	30.19	32.92	–	$\text{SiO}_{1.71}\text{C}_{2.49}$ $\text{SiO}_{1.71}\text{C}_{0.14} + 2.35\text{C}$	6.34	56.69	31.02	–
$\text{SiOC}_{\text{RD}}^{\text{a)}$	31.76	21.42	46.82	–	$\text{SiO}_{1.18}\text{C}_{3.45}$ $\text{SiO}_{1.18}\text{C}_{0.41} + 3.04\text{C}$	18.50	40.22	41.28	–

^{a)}Reference data added for comparison.

systems carbon is found to be present in excess, the relative stability of the systems C-CO and M-MO_x determine the phase composition and the crystallization of these SiMOC materials. Zirconia, hafnia or gadolinia are stable with respect to their carbothermal reduction to metallic elements, whereas tin oxide, which is assumed to be generated intermediary upon pyrolysis of the tin acetate-modified polysiloxanes, is not stable under carburizing conditions. As tin does not form any silicides or carbides, the formation of SiOC/Sn nanocomposites is consequently related to the carbothermal reduction of SnO to Sn.

Table 1 presents the chemical composition of the tin comprising composites, their ceramic matrices and pure $\text{SiOC}_{\text{MK}}/\text{RD}$ as reference. The chemical formula of the compounds normalized to silicon and the derived phase composition in terms of silicon carbide, silica and free C, quantified according to the literature,^[47] are included.

For both composites, it is evident that the total amount of carbon within the matrix is reduced upon Sn incorporation. For $\text{SiOC}_{\text{MK}}(\text{Sn})$ it decreases from 11.55 to 10.66 wt% and for $\text{SiOC}_{\text{RD}}(\text{Sn})$ from 46.82 to 32.92 wt%. This effect of the modification of polysiloxanes and polysilazanes with metal organic precursors has been previously reported and shown to significantly affect the microstructure and physical properties of the resulting nanocomposites.^[27–29,31,48] Interestingly, the amount of free carbon in $\text{SiOC}_{\text{MK}}/\text{Sn}$ (9.09 wt%) is higher than that of the reference sample SiOC_{MK} (5.66 wt%), despite the overall content of carbon decreases upon modification. On the contrary, for carbon-rich $\text{SiOC}_{\text{RD}}(\text{Sn})$ the content of free carbon decreases from 41.28 to 31.02 wt%, following the tendency of the total carbon content.

2.2. Electrochemical Results

Electrodes prepared from the composites were cycled by PCGA protocol in order to

follow the incremental capacity as a function of the lithiation/delithiation potential and to trace the electrochemical activity of the embedded tin. Differential capacity plots for the first, second and fifth cycles are shown in **Figure 7**. For both samples, in the cathodic branch cycle two and five, strong and characteristic signals for Li-Sn alloying are visible: For $\text{SiOC}_{\text{MK}}/\text{Sn}$ at 0.64 V (LiSn) and 0.38 V ($\text{Li}_{22}\text{Sn}_5$) and for $\text{SiOC}_{\text{RD}}/\text{Sn}$ at 0.66 V (LiSn) and 0.42 V (Li_7Sn_2).^[14] The presence of these signals reveals the electrochemical activity of the tin phase. Note that there is a distinct difference in the detected final alloy stage between $\text{SiOC}_{\text{MK}}/\text{Sn}$ and $\text{SiOC}_{\text{RD}}/\text{Sn}$. For $\text{SiOC}_{\text{MK}}/\text{Sn}$ the highest alloy phase $\text{Li}_{22}\text{Sn}_5$ is reached, whereas for $\text{SiOC}_{\text{RD}}/\text{Sn}$ alloying stops with Li_7Sn_2 . In the anodic branches, several signals for Li-Sn dealloying appear around 0.44, 0.60, 0.61, 0.70 and 0.78 V. The numerous anodic peaks indicate that dealloying occurs via multifold reactions and stages and cannot simply be considered as the reverse reaction-path of the observed alloying process.^[14]

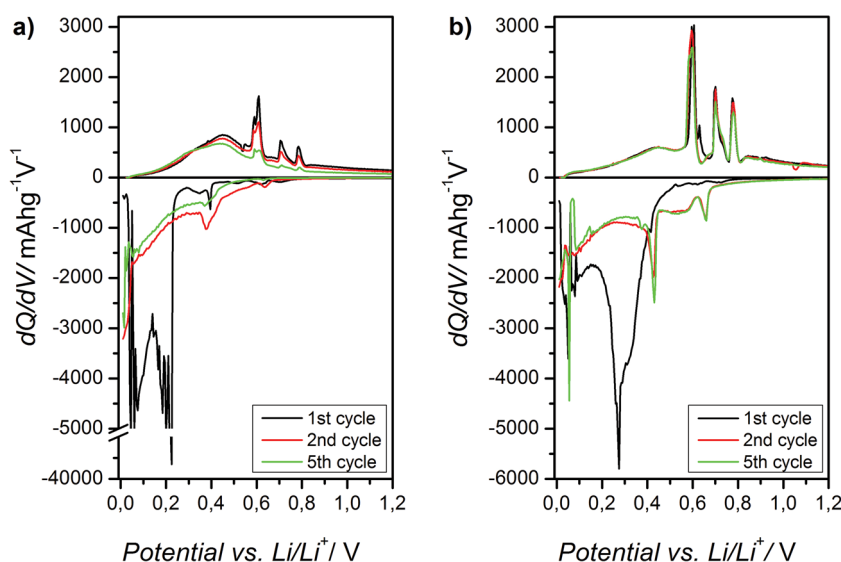


Figure 7. Differential capacity plot for a) $\text{SiOC}_{\text{MK}}/\text{Sn}$ and b) $\text{SiOC}_{\text{RD}}/\text{Sn}$; first, second and fifth cycle are shown.

Table 2. Overview of the first cycle charging, discharging and irreversible capacity and coulombic efficiency (η) for $\text{SiOC}_{\text{MK}}/\text{RD}/\text{Sn}$ and pure $\text{SiOC}_{\text{MK}}/\text{RD}$ reference electrodes.

	C_{ch} [mAhg ⁻¹]	C_{dis} [mAhg ⁻¹]	C_{irr} [mAhg ⁻¹]	η [%]
$\text{SiOC}_{\text{MK}}^{\text{a)}$	1097	236	861	22
$\text{SiOC}_{\text{MK}}/\text{Sn}$	1190	566	624	48
$\text{SiOC}_{\text{RD}}^{\text{a)}$	978	598	380	61
$\text{SiOC}_{\text{RD}}/\text{Sn}$	1022	651	371	64

^{a)}Reference electrodes were prepared and cycled similar to the composites.

The suppression of the formation of $\text{Li}_{22}\text{Sn}_5$ in the $\text{SiOC}_{\text{RD}}/\text{Sn}$ composite is related to the restriction of the alloy expansion within the embedding matrix. The volume increase for Li_7Sn_2 only amounts 75%, as compared to $\text{Li}_{22}\text{Sn}_5$ resulting in less mechanical stress transference to the matrix. This lower load can be well accommodated by the soft SiOC_{RD} without degradation. The stiff and fragile SiOC_{MK} on the contrary, is not able to withstand the alloy expansion and thus ruptures and pulverizes during cycling. Consequently, a considerably higher volume is available for the Li-Sn expansion and the highest known Li-Sn stoichiometry $\text{Li}_{22}\text{Sn}_5$ is finally formed.

From the elemental analysis data (Table 1), a theoretical capacity for the $\text{SiOC}_{\text{MK}}/\text{Sn}$ and $\text{SiOC}_{\text{RD}}/\text{Sn}$ composites can be calculated, taking the mass ratio $\text{SiOC}:\text{Sn}$ into account. For the sample $\text{SiOC}_{\text{MK}}/\text{Sn}$, the theoretical capacity of $\text{Li}_{22}\text{Sn}_5$ (994 mAhg⁻¹) and for $\text{SiOC}_{\text{RD}}/\text{Sn}$ that of Li_7Sn_2 (790 mAhg⁻¹) is considered. The capacity contribution of the SiOC matrices is estimated from the reference electrode data (Table 2). Accordingly, the expected capacities for the composites amount 395 mAhg⁻¹ ($\text{SiOC}_{\text{MK}}/\text{Sn}$) and 647 mAhg⁻¹ ($\text{SiOC}_{\text{RD}}/\text{Sn}$). For $\text{SiOC}_{\text{RD}}/\text{Sn}$ the estimation is in excellent agreement with the experimentally registered value of 651 mAhg⁻¹. The experimentally found higher capacity of $\text{SiOC}_{\text{MK}}/\text{Sn}$ (566 mAhg⁻¹) can be explained by two factors: Firstly, for the calculation of the theoretical capacity of $\text{SiOC}_{\text{MK}}/\text{Sn}$ composite the data found for pure SiOC_{MK} was applied. However, the presence of dispersed metallic tin nanoparticles might increase the electronic conductivity and/or the availability of carbon phase within the SiOC matrix and thus increases the composite capacity in a non-linear way with respect to the calculation. A similar phenomenon was reported for mixtures of carbon-poor SiCN ceramic and graphite.^[49,50] In addition the free carbon content in the sample was found slightly enhanced, providing additional Li-ion storing sites. Secondly, the higher capacity can be attributed to the partially reversible storage of less-ionic lithium species in micropores^[51] as well as in the vicinity of SiO_4 units.^[52] These reactions take place at the potential $E < 0.1$ V giving a well pronounced peak (c.f. Figure 7a)). The lithium storage in places close to the oxygen is most probably responsible for the high first lithiation capacity (1190 mAhg⁻¹) but due to a strong interaction between lithium and oxygen it brings about a poor reversibility.

Figure 8 and Figure 9 present the galvanostatic cycling (GCPL) performance of the composites at different current rates and illustrate their cycling stability. Table 2 summarizes the first cycle charge (C_{ch}), discharge (C_{dis}) and irreversible capacity (C_{irr}), as well as the coulombic efficiency (η) of the first

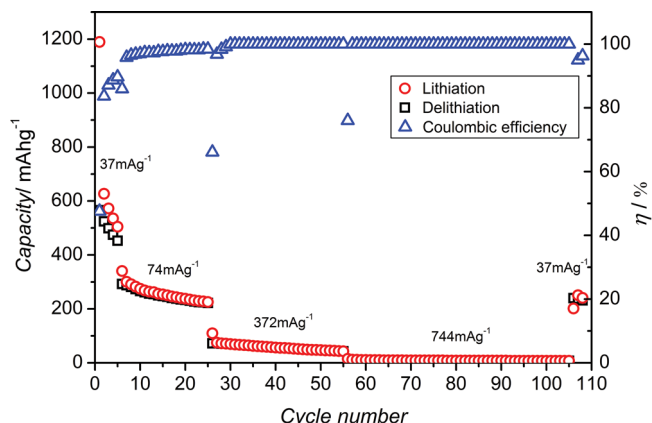


Figure 8. Capacity performance and coulombic efficiency (η) of $\text{SiOC}_{\text{MK}}/\text{Sn}$ at different current rates: $5 \times 37 \text{ mA g}^{-1}$, $20 \times 74 \text{ mA g}^{-1}$, $30 \times 372 \text{ mA g}^{-1}$, $50 \times 744 \text{ mA g}^{-1}$ and $3 \times 37 \text{ mA g}^{-1}$.

cycle; η denoting the charge ratio $C_{\text{ch}}/C_{\text{dis}} \times 100\%$ and quantifying the amount of charge recovered within one cycle.

For $\text{SiOC}_{\text{MK}}/\text{Sn}$, the initial lithiation capacity amounts 1190 mAhg⁻¹, while 566 mAhg⁻¹ are recovered during the first extraction, with a coulombic efficiency of 48%. $\text{SiOC}_{\text{RD}}/\text{Sn}$ on the contrary provides a lower first cycle lithiation of 1022 mAhg⁻¹, but 651 mAhg⁻¹ are recovered reversibly, with a significant higher coulombic efficiency of 64%.

The PMS MK-based sample demonstrates a poor cycling stability and continuous capacity fading at all current rates. When increasing the cycling current to 74 mA g^{-1} the capacity drops to 293 mAhg^{-1} and further decreases to 222 mAhg^{-1} within subsequent 20 cycles. At high current (744 mA g^{-1}) almost no electrochemical activity is found. The coulombic efficiency of cycle one to five does not exceed 90%, confirming irreversible losses, caused by two interplaying processes. Firstly, the continuous solid electrolyte interface formation, since new surface is steadily created when the electrode particles crack during Li uptake and release. Secondly, the irreversible Li-ion capture within once broken and electrically isolated grains in the electrode. SEM micrographs of $\text{SiOC}_{\text{MK}}/\text{Sn}$

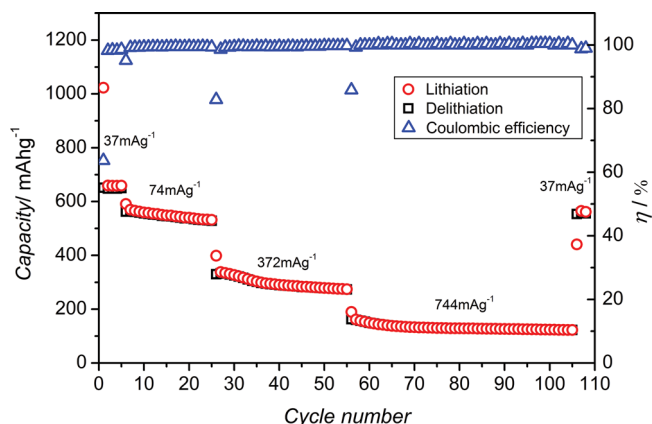


Figure 9. Capacity performance and coulombic efficiency (η) of $\text{SiOC}_{\text{RD}}/\text{Sn}$ at different current rates: $5 \times 37 \text{ mA g}^{-1}$, $20 \times 74 \text{ mA g}^{-1}$, $30 \times 372 \text{ mA g}^{-1}$, $50 \times 744 \text{ mA g}^{-1}$ and $3 \times 37 \text{ mA g}^{-1}$.

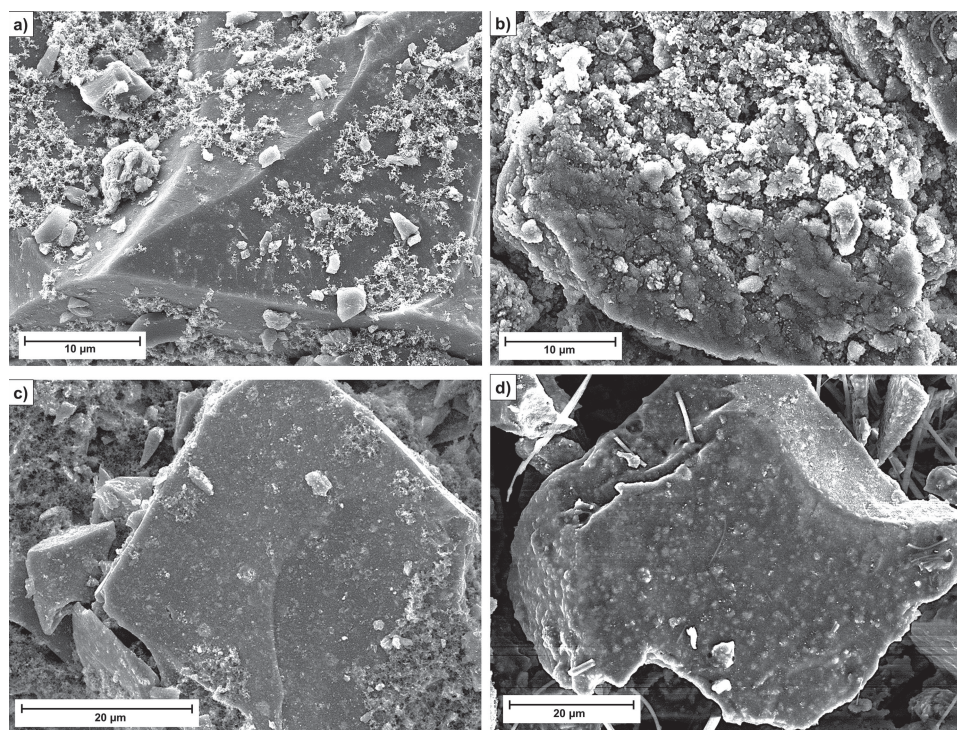


Figure 10. SEM image of a) $\text{SiOC}_{\text{MK}}/\text{Sn}$ electrode before cycling, b) after 108 cycles; c) $\text{SiOC}_{\text{RD}}/\text{Sn}$ electrode before cycling, d) after 108 cycles (the fibers represent remaining rests of separator).

before and after cycling (Figure 10) illustrate this degradation process.

For $\text{SiOC}_{\text{RD}}/\text{Sn}$ on the contrary, the reversible capacity remains stable with 651 mAhg^{-1} during continuous charging/discharging with 37 mAhg^{-1} . At a current rate of 74 mAg^{-1} , the registered capacity reduces to 562 mAhg^{-1} , showing little fading over the 20 measured cycles; in average $\sim 1.5 \text{ mAhg}^{-1}$ are lost in each cycle. Even at high current of 744 mAg^{-1} a significant electrochemical activity is still detected for $\text{SiOC}_{\text{RD}}/\text{Sn}$, with an average reversible capacity of 133 mAhg^{-1} . When low currents are re-applied at the end of high current series, 562 mAhg^{-1} are recovered for $\text{SiOC}_{\text{RD}}/\text{Sn}$, while for $\text{SiOC}_{\text{MK}}/\text{Sn}$ only 232 mAhg^{-1} could be realized.

We explain the superior cycling stability of the $\text{SiOC}_{\text{RD}}/\text{Sn}$ sample by its beneficial matrix properties. SiOC_{RD} represents a soft ($E = 66 \text{ GPa}$,^[25] electrochemically active ceramic with an intrinsically high content of free carbon ($>41 \text{ wt\%}$).^[22–24] Scarmi et al.^[53] presented the model structures of carbon-poor and carbon-rich SiOC amorphous ceramics. According to their model, carbon-poor SiOC materials are represented as nano-domains of sp^2 carbon, discontinuously dispersed in silica. Carbon-rich SiOC on the contrary, consists of a cellular network of graphene sheets of sp^2 carbon, where nanodomains of silica are sequestered within cells created by the graphene sheets. Accordingly, the graphene-like network can accommodate the volume change of the Sn nanoparticles upon Li-alloying/dealloying, as it can elastically deform. Consequently, the volume expansion of Sn does not lead to matrix rupture for the $\text{SiOC}_{\text{RD}}/\text{Sn}$ composite. In the case of low-carbon $\text{SiOC}_{\text{MK}}/\text{Sn}$, the induced stresses upon Li-Sn alloy expansion exceed the critical fracture strength of the matrix. Cracks evolve and

irreversibly damage the stiff and fragile ceramic, with the result of failure. SEM micrographs of cycled electrodes illustrate this feature, revealing cracking and partially pulverized composite-grains for $\text{SiOC}_{\text{MK}}/\text{Sn}$, whereas for $\text{SiOC}_{\text{RD}}/\text{Sn}$ almost no degradation is observed (Figure 10).

3. Conclusion

A new method of preparation of SiOC/Sn composite materials with outstanding stability during electrochemical insertion and extraction of lithium ions is presented. The SiOC/Sn nanocomposites were synthesized via pyrolysis of the polysiloxanes PMS MK and RD-684a modified with tin(II)acetate at 1000°C . Upon pyrolysis, metallic Sn segregates within the SiOC ceramics, forming spherical nanoparticles of different sizes. In the case of modified PMS MK, the composite predominantly contains Sn inclusions below 10 nm , whereas for modified RD-684a an average grain diameter of around 45 nm is found. Electrochemical measurements reveal a superior performance and cycling stability of the carbon-rich and therefore rather soft $\text{SiOC}_{\text{RD}}/\text{Sn}$ material ($C_{\text{max}} = 651 \text{ mAhg}^{-1}$ and stable), while fast capacity fading is registered for the carbon-poor and therefore stiff and fragile $\text{SiOC}_{\text{MK}}/\text{Sn}$ composite ($C_{\text{max}} = 566 \text{ mAhg}^{-1}$, not stable). Incremental capacity measurements outlined different final lithium-tin alloy stages, strongly depending on the embedding matrix and its properties. $\text{Li}_{22}\text{Sn}_5$ and Li_7Sn_2 are formed in $\text{SiOC}_{\text{MK}}/\text{Sn}$ and $\text{SiOC}_{\text{RD}}/\text{Sn}$, respectively. Our study emphasizes that a single-source-precursor approach has two crucial advantages for synthesizing Sn-containing nanocomposites as high-performance material for Li-ion battery anode application:

i) it provides the in-situ generation of Sn nanoparticles homogeneously dispersed within the SiOC host and ii) the choice of suitable single-source-precursors allows for tailoring of the matrix properties (i.e. carbon-content/stress compliance), to be able to withstand the volume expansion of the Sn precipitates upon alloying with Li.

4. Experimental Section

Materials Synthesis: The synthesis of the single-source precursors was performed upon chemical modification of polysilsesquioxane PMS MK (Wacker-Belsil, Germany) and polysiloxane Polyramic RD-684a (Starfire Systems Inc., USA) with tin(II)acetate ($\text{Sn}(\text{ac})_2$, Sigma-Aldrich, Germany). Both reactants were dissolved in xylene and mixed and stirred for several hours for reaction. The solvent was removed and the obtained powders were dried in vacuum (10^{-2} mbar). The ratio $\text{Sn}(\text{ac})_2$ to polymer was adjusted to 1:1.5 by weight for $\text{Sn}(\text{ac})_2$:PMS MK and 1:2 for $\text{Sn}(\text{ac})_2$:RD-684a, in order to achieve comparable tin contents in the SiOC/Sn nano-composites after pyrolysis. The thermal conversion of the single-source precursors was performed in a two-step procedure in a horizontal alumina tube furnace under argon atmosphere: Cross-linking at 250 °C (50°C h^{-1} ; 2 h) followed by subsequent pyrolysis at 1000 °C (100°C h^{-1} ; 3 h).

Characterization Methods: FTIR spectra were collected using a Bruker Vertex 70 FT-IR instrument (Bruker, USA) in attenuated total reflectance geometry. X-ray diffraction (XRD) measurements were performed at a STOE X-ray diffractometer (Stoe & Cie GmbH, Germany) in transmission geometry (Mo K_α radiation). For elemental analysis, a carbon analyzer Leco-200 (Leco Corporation, USA) was used to determine the carbon content and an N/O analyzer Leco TC-436 (Leco Corporation, USA) to determine the corresponding oxygen content. The tin content was measured at "Mikroanalytisches Labor Pascher" (Remagen-Bandorf, Germany) by inductively coupled plasma atomic emission spectroscopy (ICP-AES). The silicon fraction was calculated as the difference to 100 wt% of the sum of the wt% values of carbon, oxygen and tin, assuming no other elements being present in the samples. Scanning electron microscopy (SEM) images of uncycled and cycled electrodes were recorded with a Philips XL30 FEG (FEI, Netherlands). Transmission electron microscopy (TEM) studies on powder samples, dispersed on a lacy carbon Cu-grid, were performed, utilizing a JEOL 2100F instrument (JEOL, Japan) operated at 200 keV. An energy-dispersive X-ray detector XMAX-80 (Oxford Instruments, UK), attached to the instrument, was used for the local chemical analysis.

Electrode Preparation: For electrochemical testing, the pyrolyzed powders (active mass) were ground and mixed with Carbon Black Super P (Timcal Ltd., Switzerland) as conducting additive and polyvinylidene fluoride binder (Solvay S.A., Germany) solved in *n*-methyl-2-pyrrolidone (NMP, BASF, Germany) in the weight ratio 85:5:10. The mixture was homogenized and tape casted on the rough side of a 10 μm thin copper foil (SE-Cu58, Schlenk Metallfolien GmbH & Co KG, Germany). The tape (wet-film thickness 150 μm) was dried at 80 °C for several hours in order to remove the solvent NMP. The film thickness after drying was about 80 μm , with an average load of 4.5 mg cm^{-2} . Electrodes of 7 mm in diameter were cut and vacuum-dried at 80 °C for 24 h, before transferred to an argon-filled glove box for cell assembly. Two electrode Swagelok type cells were used, with metallic lithium (Li-tape 99.9% purity, 0.75 mm thickness, Alfa Aesar, UK) as reference and counter electrode, 1 M LiPF_6 solved in EC:DMC, ratio 1:1 (LP30, Merck KGaA, Germany) as electrolyte and Whatman glass fiber filter (Whatman, UK) as separator. The prepared hermetic cells were connected to a VMP multipotentiostat (BioLogic, France) and studied by Potentiodynamic Cycling with Galvanostatic Acceleration (PCGA) in order to assess the incremental capacity as a function of lithiation/delithiation potential. The potential window was set to 2.5–0.005 V (E vs. Li/Li^+) with scanning steps of 50 mV and a limiting current of 37 mA g^{-1} . Galvanostatic Cycling with

Potential Limitation (GCPL) was performed within the potential range of to 2.5 and 0.005 V (E vs. Li/Li^+) with cycling currents of 37, 74, 372 and 744 mA g^{-1} . Charging and discharging current within one cycle were the same and measured capacities were re-calculated to the amount of SiOC/Sn active mass within the electrodes (85 wt%).

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